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The New Frontier Al for Manufacturing and Test

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Agenda

- 1. The Challenge
- 2. The Opportunity
- 3. <u>AI-Driven Solutions</u>
- 4. Conclusion

The Challenge

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3 challenges the semiconductor industry must tackle



innovations in 3D



operating through a complex global supply chain



leveraging AI at all levels, from design to manufacturing



centers



PDF/SOLUTIONS**

the leading commercial data, analytics, and mission critical platform spanning the semiconductor and electronics industry

we provide solutions in three areas:



characterization & technology development



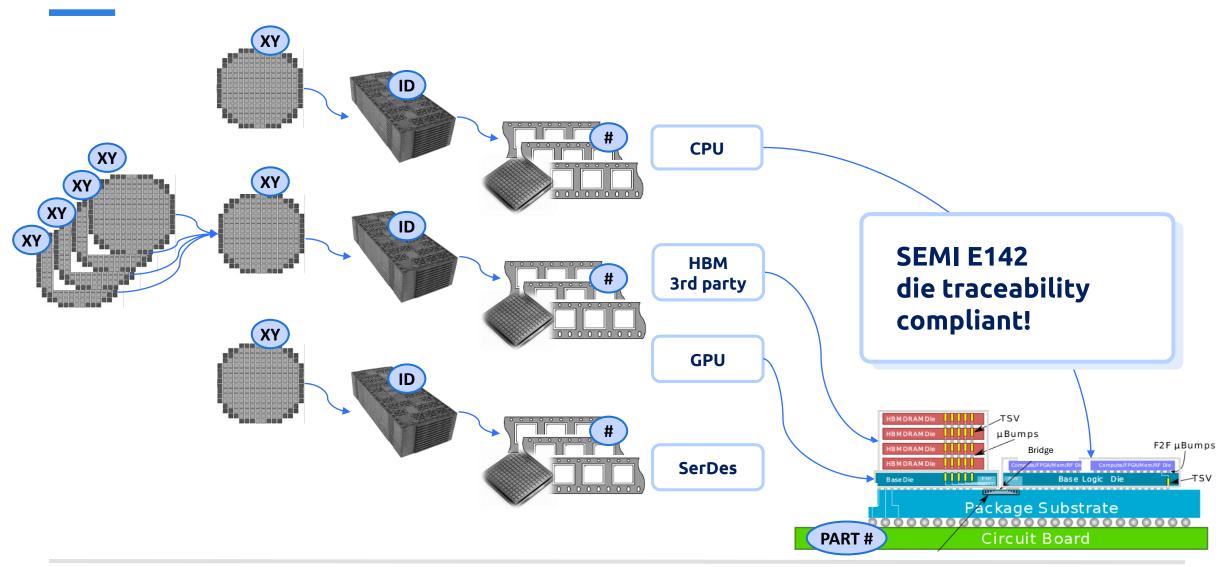
smart manufacturing & analytics



supply chain orchestration



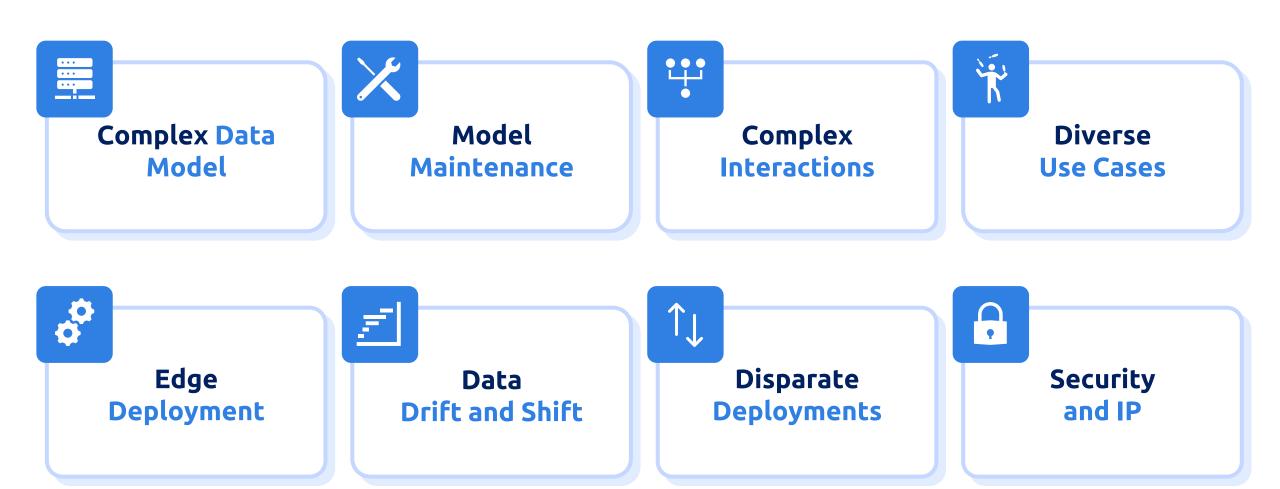
Data Complexity of Advanced Packaging



Testing Across A Globally Distributed Supply Chain

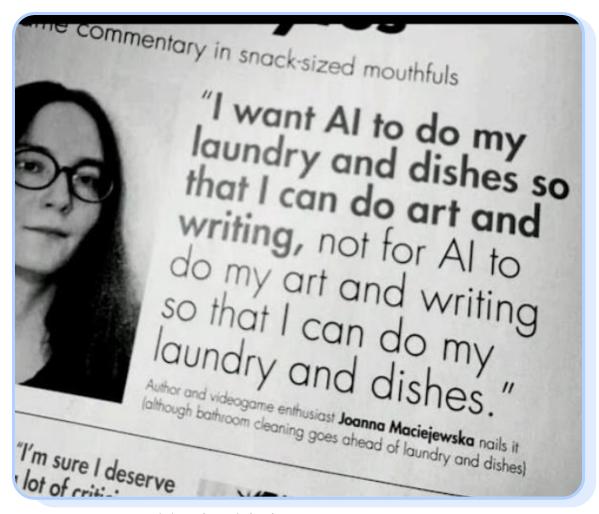


What Makes AI for Semiconductor Different and Difficult



The Opportunity

Opportunity: Al for Test



data



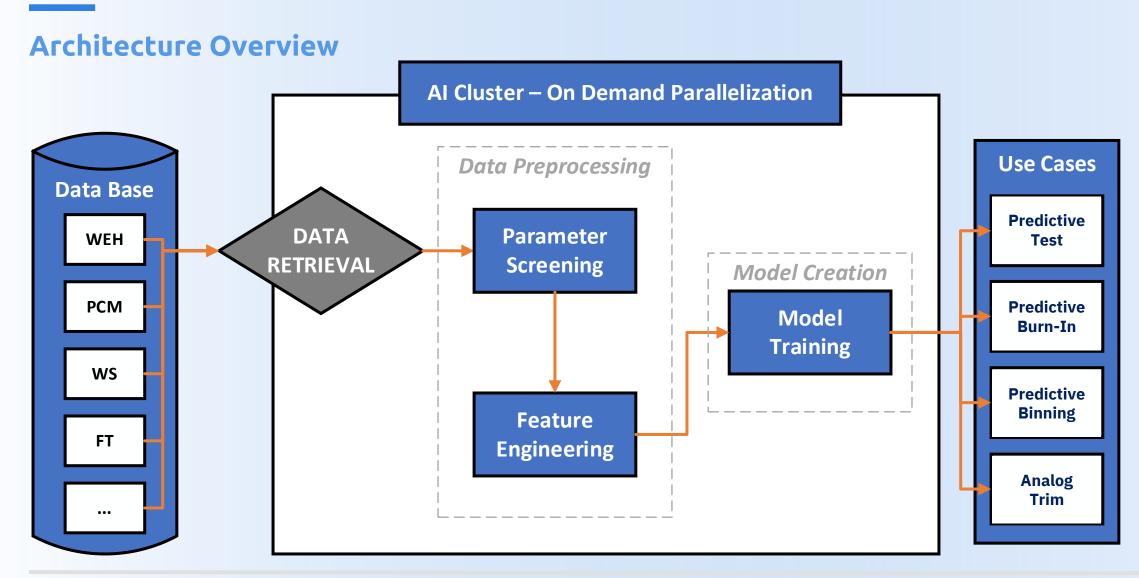
infrastructure



model

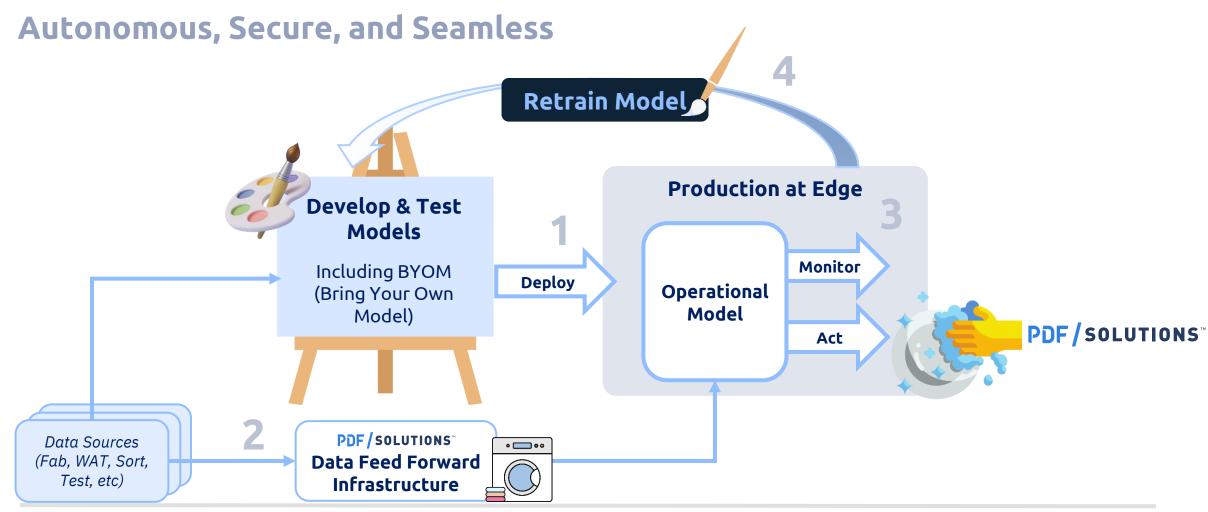
Source: Joanna Maciejewska, LinkedIn

Model Training Pipeline



Al Infrastructure:

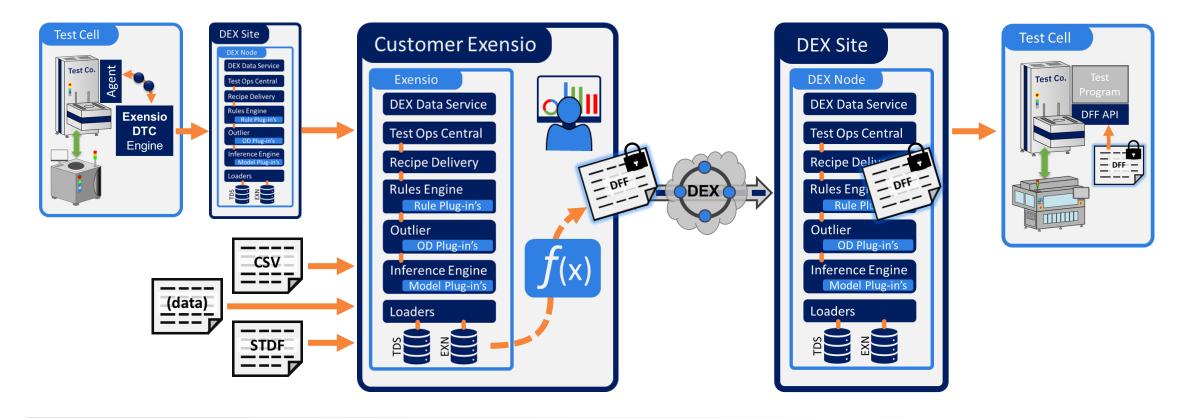
Create, Manage & Control Models Across Lifecycles





PDF Solutions Infrastructure for Data Feed Forward

enables sharing & access of test data across different stages of production delivering actionable insights upstream and downstream, allowing customers to optimize test operations, improve yield, and accelerate decision-making.





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Capture & Transport



- Real-time tester data capture
- universal data integration
- Vendor-agnostic streaming
- Scalable data storage

Data Recall & Engineering



- Flexible data prep & alignment
- Smart data retention
- Selective **recall**
- ML models (or BYOM)
 & feature engineering

Transfer



- Secure, traceable, event-driven delivery
- Data segmented by destination

Edge Integration







- Deployed at multiple
 OSATs
- Data encrypted at rest
 & not viewable by
 OSAT
- Flexible **API** integration
- Supports multiple production steps

03

AI-Driven Test Solutions

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Predictive Test

Spend test \$ on units that need them most

Inputs

- WAT & CP data, for features
- FT data, for labeling
- Test time pareto

Outputs

Die by die skip list, by tests



2





Use Case: Adaptive Test on High Volume Product



Desire

Remove tests at Final Test (FT) without impacting DPPM

Method



Predict FT failures by **Machine Learning** on Wafer Sort (WS) parametric data



Use **Data Feed Forward** (DFF) to skip tests on predicted-pass units

Use Case: Results Summary

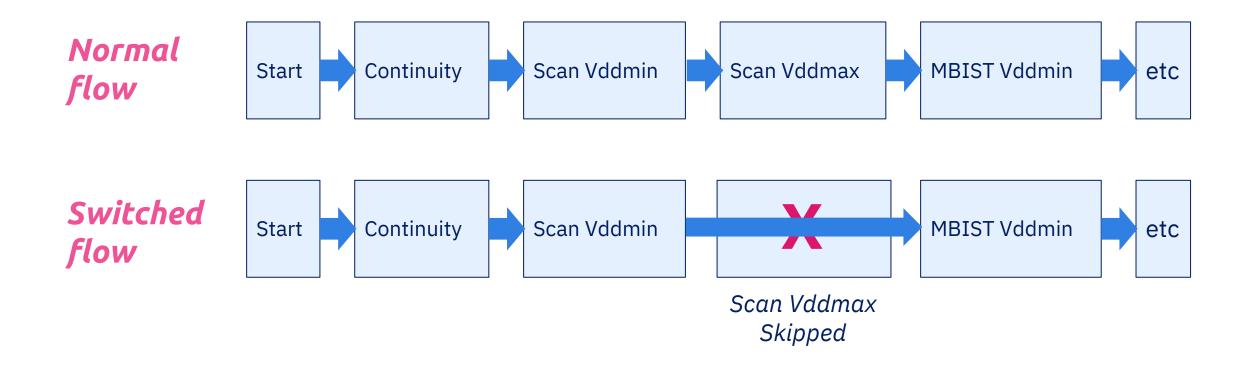
Results

- 5 / 7 tests can be skipped with 0 DPPM
- Product decision needed for the other 2 tests with near-zero DPPM impact
- Skip rates (fraction of units where test can be skipped) above 88%

Target	Current Failure Rate (PPM)	DPPM (with ML)	ML Fail Captured%	ML Skip %
FT_Test_A	82	0.0	100.00%	99.26%
FT_Test_B	88	0.0	100.00%	98.49%
FT_Test_C	220	0.0	100.00%	96.63%
FT_Test_D	839	0.0	100.00%	95.98%
FT_Test_E	540	2.9	99.43%	95.25%
FT_Test_F	584	0.0	100.00%	94.64%
FT_Test_G	255	0.9	99.60%	88.14%

Test Suite Switching

Predictive Test supports Test Suite Switching



Note: Switching by Test Suite, not by Test

Predictive Test

Spend test \$ on units that need them most

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Outputs

Die by die skip list, by tests

Predictive Burn-In

Eliminate costly burn-in

Inputs

- WAT & CP data, for features • BI failure data,
- for labeling

Outputs

Modified die-by-die binning, "needs BI" or "skips BI"



Burn-In

Predictive Test

Spend test \$ on units that need them most

Inputs

- WAT & CP data, for
- FT data, for labeling
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Outputs

Die by die skip list, by tests

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Predictive Binning

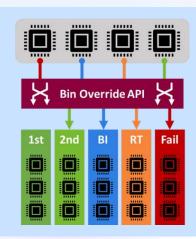
Find failures early

Inputs

- WAT & CP data, for
- FT data, for labeling

Outputs

Modified wafermap, to scrap units early



Predictive Test

Spend test \$ on units that need them most

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Die by die skip list, by tests

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Predictive Binning

Find failures early

Inputs

- WAT & CP data, for
- FT data, for labeling

Outputs

Modified wafermap, to scrap units early

Analog Trim

Improve Analog Precision & Accuracy with multi-temperature data

Inputs

• WAT, CP, & FT data, for features

Outputs

 Computed and / or Predicted results

Four Use Cases – What We Predict

Predictive Test Use CP data to predict FT passes, and skip test suites

Predict pass bins with high confidence

Predictive Burn-In Use CP data to predict Burn-In <u>passes</u>, & skip or reduce Burn-in

Predict pass with high confidence

Predictive Binning

Use CP data to predict FT <u>failures</u> and scrap early → "shift left"

Predict FT fail bins

Analog Trim Improve Analog Precision & Accuracy with multitemperature data

- Computed results with algebra
- Predicted results with ML

Computational Time Domains

Edge Compute and PDF Solutions' Exensio offer advanced/ML compute and analytics for test across the entire time decision domain

Edge Box

PDF Solutions Exensio Analytics

Real Time

n milliseconds

Near Real Time

No measureable overhead

Periodic

n seconds or m devices

Post Process

n seconds to m minutes

Real Time (synchronous)

- n millisecond
- Device-to-device decision scope
- Augment binning process

Near Real Time (asynchronous)

- No measurable overhead
- Trailing windows decision scope
- Inline rule evaluation

PDF Supports ACS Edge (Advantest) & UltraEdge (Teradyne)

All Predictive Binning All Predictive Burn-In Most Predictive Test

Periodic (asynchronous)

- n minutes -or- m devices
- At test cell or server
- End of run rule evaluation

■ Post Process (offline)

- n seconds to m minutes
- Offline prediction / server-side rule evaluation
- ML training and simulation
- Rule simulation

Conclusion

Key Takeaways

AI-driven test is a continuum of data, model, and infrastructure



Semiconductorspecific data, over space and time



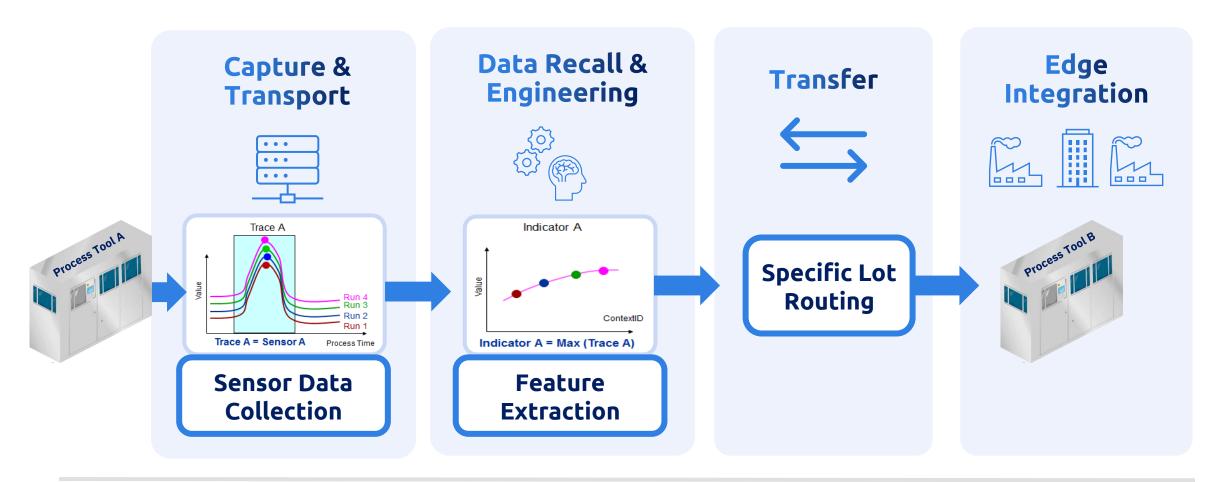
Connected view of a globally distributed supply chain



Al across the design, manufacturing, and test lifecycles

AI & Forwarding Data in Process Control

enable variability reduction using the same DFF infrastructure



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